

# Announcing the 90°/ 90-Day Event

## 80% off Square Shoulder Cutter Bodies with Purchase of 10 Inserts per Pocket\*

Act fast to take advantage of this offer: Seco square shoulder cutter bodies are now available at 80% off the list price\*, but only for a limited time! This promotion features Seco's Turbo, Turbo Helical, Double Turbo, Square T4, Square T4 Helical, and Square 6 cutter bodies. Don't miss out on this opportunity to enhance your machining operations with the industry's best engineered tools. Act now before this time-sensitive offer expires!

### 90°/ 90-Day Event Product Range Information

	Range	Max Doc	Corner Radius	P	M	K	N	S
Turbo 6	0.375" – 1.50"	0.197"	.008, .016, .031, .063	■	■	■	■	■
Turbo 10	0.500" – 3.00"	0.354"	.016, .031, .047, .063, .079, .094, .122	■	■	■	■	■
Turbo 12	0.750" – 4.00"	0.433"	.016, .031, .047, .063, .079, .094, .122, .157, .197, .248	■	■	■	■	■
Turbo 16	1.000" – 6.00"	0.591"	.016, .031, .047, .063, .079, .094, .122, .157, .197, .248	■	■	■	■	■
Turbo 18	1.000" – 6.00"	0.669"	.016, .031, .047, .063, .079, .094, .122, .157, .197, .248	■	▣	■	■	▣
Double Turbo 16	1.250" – 5.00"	0.591"	.031	■	▣	■	□	▣
Square T4 08	0.625" – 2.00"	0.315"	.016, .031, .047, .063	■	▣	■	□	□
Square T4 12	1.000" – 6.00"	0.472"	.031, .047, .063, .079, .094	■	▣	■	□	□
Square 6 04	0.750" – 2.00"	0.157"	.016, .031	■	▣	■	□	□
Square 6 08	1.500" – 6.00"	0.295"	.016, .031, .047, .063	■	■	■	■	■

■ = First Choice   ▣ = Alternative Choice   □ = Possible Choice

\*Must purchase a minimum of 10 inserts per pocket at standard pricing. Drop shipped directly to end customer to secure promotional pricing. Promotion only available on Turbo & Turbo Helical Family, Square 6, Double Turbo, Square T4 & Square T4 Helical.

Promotion valid through December 31<sup>st</sup> 2024.



Please contact your local representative to  
take advantage of this offer



## Turbo Family

The Turbo Family features cutters in sizes 06, 10, 12, 16, and 18, each designed with a single-sided configuration and two cutting edges. With the option for helical cutting, these tools are optimized to maximize output across a variety of applications, including roughing and semi-finishing. They are versatile, suitable for operations such as facing, slotting, profiling, contouring, helical interpolation, ramping, and plunging.



## Double Turbo Family

The Double Turbo Family, available in size 16, features a double-sided design with four cutting edges. Utilizing the most positive helix cutting angle geometry available today, these tools offer reduced power consumption, smoother cutting, and extended tool life. The impressive 90-degree angle accuracy, combined with double-sided inserts, ensures a high-quality surface finish while optimizing overall costs.



## Square T4 Family

The Square T4 Family includes cutters in sizes 08 and 12, featuring a double-sided design with four edges and a tangential insert. With the option for helical cutting, these tools excel in handling the most challenging materials. As the industry's most comprehensive range of square shoulder milling cutters, the Square T4-08 and -12 are ideal for roughing and semi-finishing operations. They provide smooth cutting action, excellent surface finish, and minimal chatter, making them well-suited for slotting and contouring applications.



## Square 6 Family

The Square 6 Family offers two distinct cutter sizes—Square 6-04 and Square 6-08—each with a variety of insert geometries and pitches. Designed with double-sided cutting edges and six edges per tool. This range provides exceptional performance across a broad spectrum of materials, operations, and machining conditions.



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